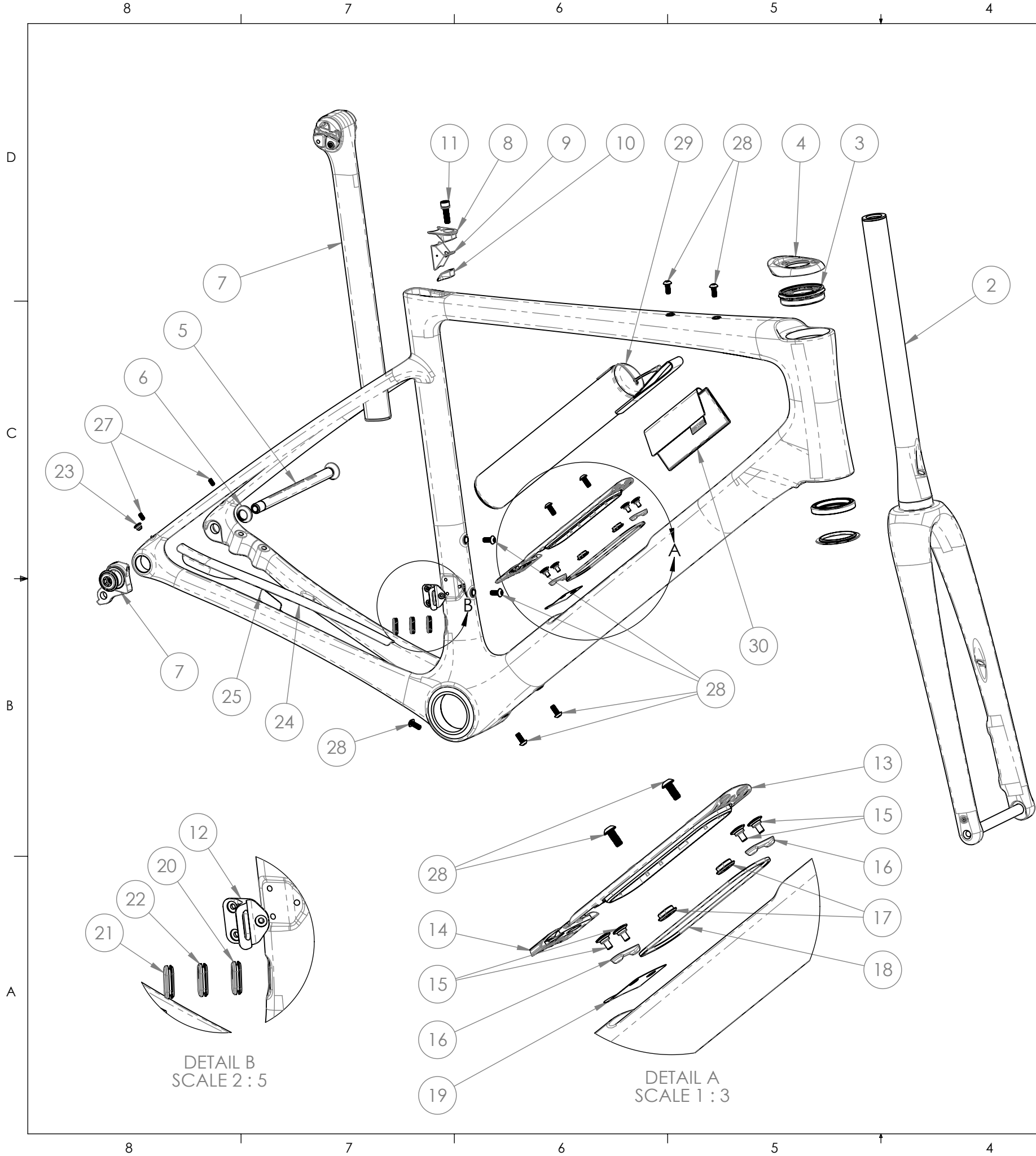
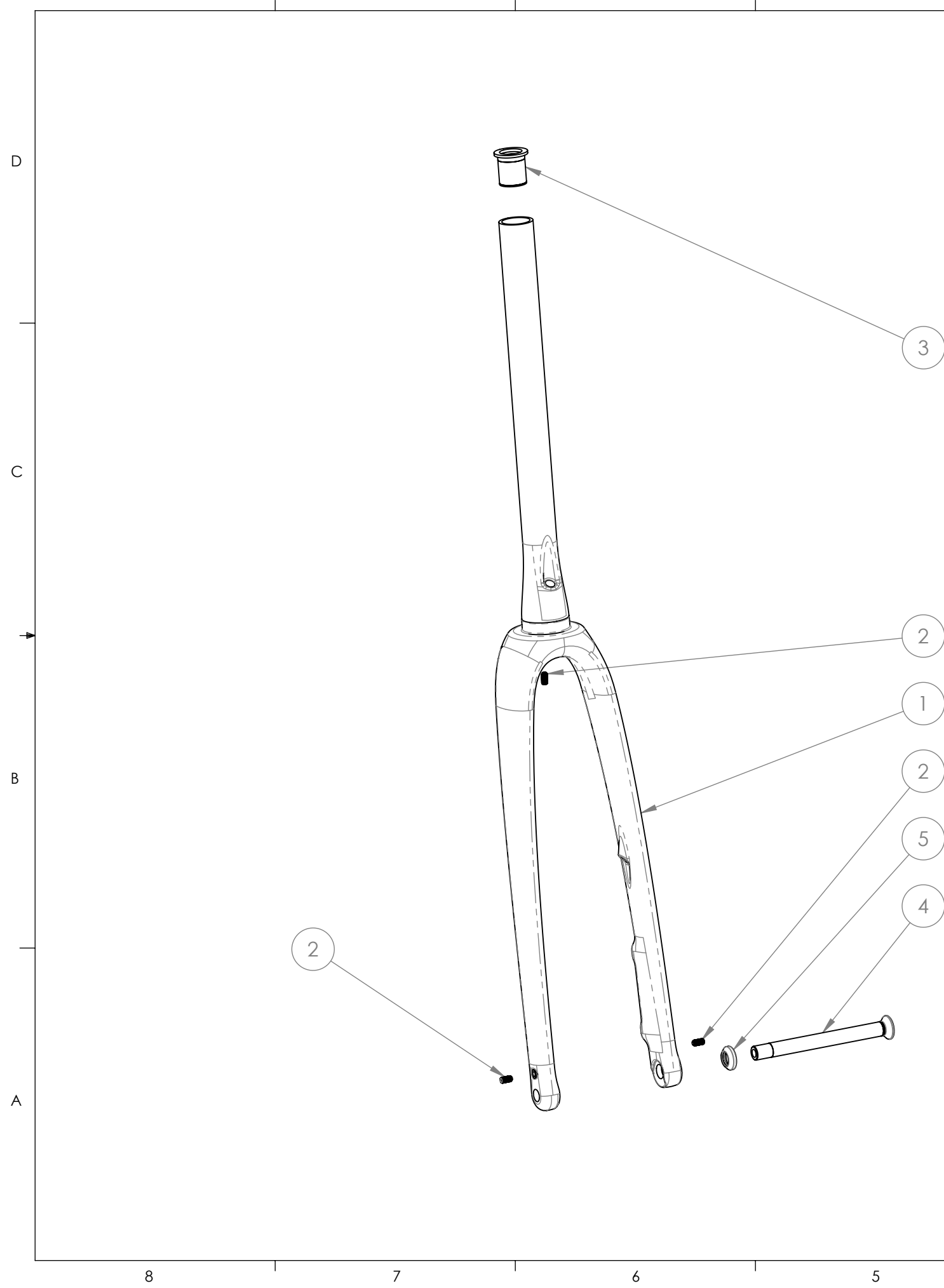




ITEM NO.	PART NUMBER	DESCRIPTION	1	PACKING NOTES	ADDITIONAL NOTES
1	100-5006-xxx	100-5006-001 - 47cm Fray Frame 100-5006-002 - 50cm Fray Frame 100-5006-003 - 52cm Fray Frame 100-5006-004 - 54cm Fray Frame 100-5006-005 - 56cm Fray Frame 100-5006-006 - 58cm Fray Frame 100-5006-007 - 60cm Fray Frame	1	Foam Wrapped and Bagged	200-000-032 Packing in Bag #6. Pack Bag #6 into Bag #5
2	200-2013-xxx_ASM	All Road INT Fork Assembly	1	Foam Wrapped and Bagged, Inserted in Fork Box	Place the Compression Plug (200-0000-032) in Bag #6. Place Bag #6 in Bag #5. Install 000-0050-023 and 200-2009-008 onto fork.
3	100-5005-015	HS INT IS52/IS52 w Crown Race	1	Bag #1	Place Bag #1 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
4	100-5006-010	HS INT Aero Top Bearing Cover Bone	1	Bag #1	Place Bag #1 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
5	000-0050-050	Enve 12x142 Tapered Thru Axle for SRAM UDH	1	Installed	
6	200-2009-006	Tapered 12mm Thru-Axle Washer	1	Installed on 000-0050-050	
7	SRAM UDH Derailleur Hanger	-	1	Installed	
7	300-1033-001	D-Post 0-Setback Assembly	1	Assembled Together; Bag #3	Place Bag #3 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
8	100-5003-010	Seatpost Wedge Clamp Top	1	Assembled Together; Bag #3	Place Bag #3 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
9	100-5003-011	Seatpost Wedge Clamp Middle	1	Assembled Together; Bag #3	Place Bag #3 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
10	100-5003-012	Seatpost Wedge Clamp Bottom	1	Assembled Together; Bag #3	Place Bag #3 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
11	000-0050-049	M6x1.0 x 20mm SHCS w/ Integrate Washer, Stainless, Black	1	Assembled Together; Bag #3	Place Bag #3 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
12	100-5003-014	Road Frame Front Derailleur Tab	1	Installed	
13	100-5006-011	Cargo Bay Door (Fray Paint-Matched - Bone)	1	Installed	
14	100-5006-012	Cargo Bay Slide Latch (Fray Paint-Matched - Bone)	1	Installed	
15	100-5004-016	Cargo Bay Door Retention Screw	4	Installed	
16	100-5004-023	Cargo Bay Retention Screw Thread Plate	2	Installed	
17	100-5004-018	Cargo Bay Bottle Screw Thread Chip	2	Installed	
18	100-5004-017	Cargo Bay Door Gasket	1	Installed	
19	100-5004-032	Cargo Bay Latch Anti-Friction Sticker	1	Installed	
20	100-5004-019	16x7 Cable Grommet - Shift Housing	1	Bag #2	Place Bag #2 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
21	100-5004-025	16x7 Cable Grommet - Blank	1	Installed	
22	100-5004-026	16x7 Cable Grommet - Di2 Wire	1	Bag #2	Place Bag #2 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
23	000-0050-052	6mm Cable Routing Hole Plug	1	Bag #4	Place Bag #4 in Bag #5, Place Bag #5 in Fork Box Accessory Cubby
24	100-5001-117	AR Frame CS Protector	1	Installed	
25	100-5001-122	NDS Chainstay Protector Sticker	1	Installed	
27	000-0050-046	M4x0.7 x 8mm Set Screw w/ Threadlock, Cup Point, Stainless, Black	2	Installed	
28	000-0050-003	M5 x 0.8 x 12mm Button Head Screw, Alloy, Black Ano	9	Installed	
29	100-5004-027	Cargo Bay Storage Bag	2	OEM Packaging	Place in Fork Box Accessory Cubby
30	100-5004-028	Cable Management Strap	1	Installed With Double Sided Adhesive	
32	000-1000-988	ENVE Frame Get Started Card	1	Place in Fork Box Accessory Cubby	
33	100-5002-216	ENVE Frame Finishing Kit	1	Place in Fork Box Accessory Cubby	
34	000-1000-981	Torque Wrench	1	Place in Fork Box Accessory Cubby	
35	000-1001-150	Melee/Mog/Fray Frame Box Assembly	1		

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED. INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL FINISH DO NOT SCALE DRAWING	NAME	DATE	ENVE DESCRIPTION: Endurance Frame BOM Assembly		
	DRAWN S. NeperudS. Neperud	08/24/2022			
	CHECKED				
	ENG APPR.				
	MFG APPR.				
	Q.A.		UNLESS OTHERWISE SPECIFIED:		
	DIMENSIONS ARE IN MILLIMETRES		SIZE	DWG. NO.	REV
	TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10		B	100-5006-xxx_SERVICE BOM	P4
			SCALE: 1:5		WEIGHT:
			SHEET 1 OF 21		



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
0			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	200-2013-001/002/003/004	All Road INT Fork, Unpainted 200-2013-001: 43mm Rake 200-2013-002: 47mm Rake 200-2013-003: 51mm Rake 200-2013-004: 55mm Rake	1
2	000-0050-023	M5x0.8 x 10mm Cup-Point Set Screw, Chromoly, Black	3
3	200-0000-032	Compression Plug Assembly W/O Top Cap	1
4	200-2009-005	Tapered Thru-Axle for Road/Gravel Forks	1
5	200-2009-006	Tapered 12mm Thru-Axle Washer	1

Fray Painted Fork Assembly P/Ns		
Frame Size	Fork Rake	Fork Replacement P/N (Painted, Bone)
47	55	200-2013-004
50	55	200-2013-004
52	51	200-2013-003
54	51	200-2013-003
56	47	200-2013-002
58	47	200-2013-002
60	43	200-2013-001

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	DRAWN S. Neperud	S. Neperud 08/24/2022		
	CHECKED			
	ENG APPR.			
	MFG APPR.			
	Q.A.		SIZE B	
	UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10			DWG. NO.	REV
			100-5006-xxx_SERVICE BOM	P3
			SCALE: 1:4	WEIGHT: SHEET 2 OF 21

AVAILABLE SERVICE PARTS AND KITS	
P/N	DESCRIPTION
100-5005-015	HS INT IS52/IS52 w Crown Race
100-5006-010	HS ENVE Aero Top Bearing Cover Bone
100-5003-901	Service Frame Aero Seatpost Clamp Kit
100-5003-904	Service Frame Protection Sticker Kit A
100-5003-014	Road Frame Front Derailleur Tab
100-5006-901	Service Frame Cargo Bay Door/Latch Bone
100-5004-017	Cargo Bay Door Gasket
100-5004-904	Service Frame Cargo Bay Hardware
100-5004-032	Cargo Bay Latch Anti-Friction Sticker
100-5004-906	Service Frame Grommet Kit A
000-0050-903	Service M5 Accessory Bolt Kit
000-0050-946	Service Frame M4 Fender Mount Screw Kit
000-0050-950	Service Frame Tapered TA 12x142 UDH
200-2009-008	Service Fork Tapered TA 12x100
300-1008-016	Service Seatpost 2-Bolt Hardware Kit
100-5004-027	Cargo Bay Storage Bag
100-5004-028	Cable Management Strap
200-0000-032	Compression Plug Assembly W/O Top Cap
-	SRAM UDH Derailleur Hanger

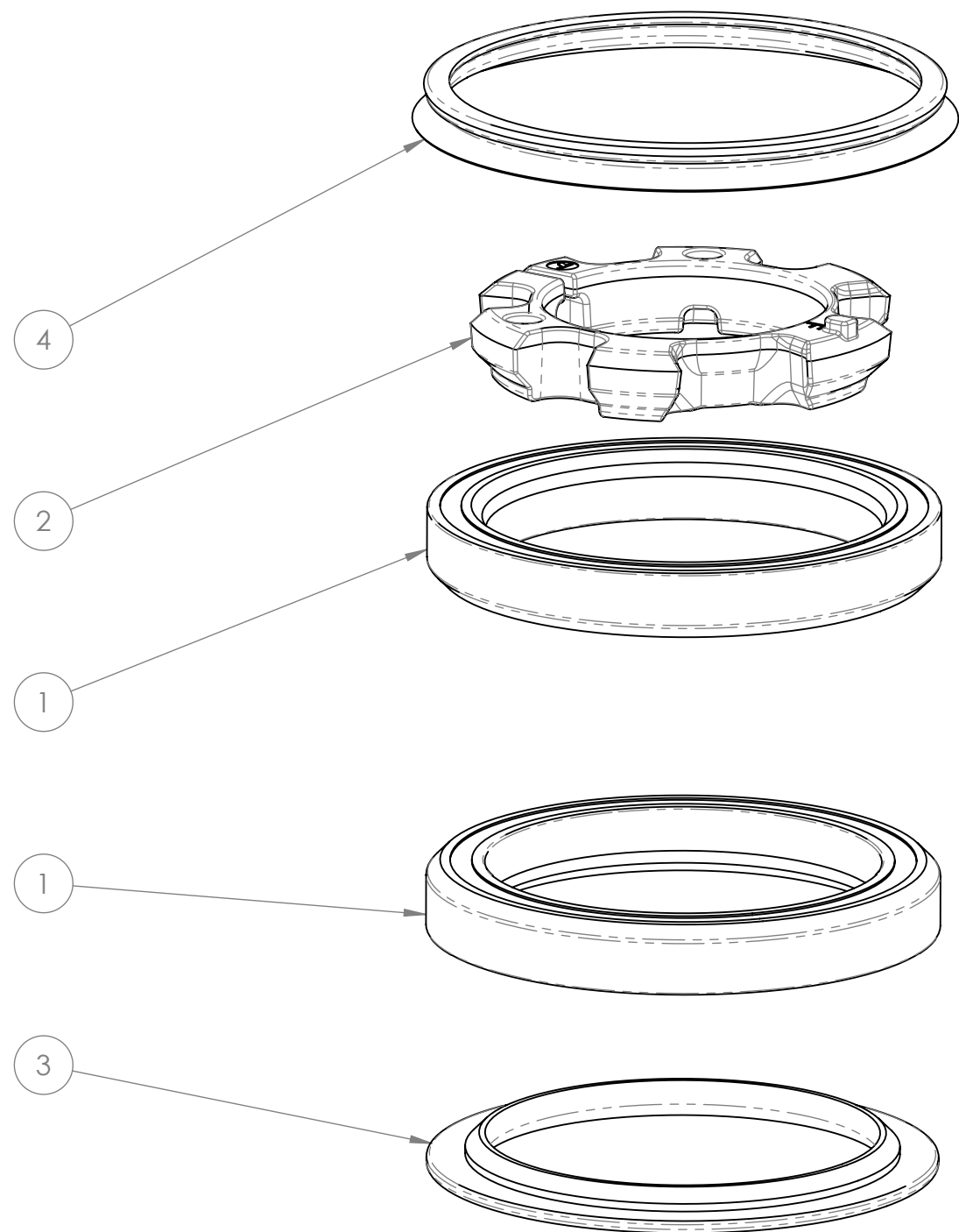
FORK RAKE CHART		
Frame Size	Fork Rake	Fork Replacement P/N (Painted, Bone)
47	55	200-2013-004
50	55	200-2013-004
52	51	200-2013-003
54	51	200-2013-003
56	47	200-2013-002
58	47	200-2013-002
60	43	200-2013-001

SEATPOST OPTIONS		
Setback	Length	P/N
0	350	300-1033-001
0	275	300-1033-002
20	350	300-1033-003

Fray Geometry							
	47	50	52	54	56	58	60
Reach	365.0	371	377	383	389	396	403
Stack	522	540	556	573	591	610	633
Top Tube Length (Horizontal)	505	521	536	550	564	580	600
Rake	55	55	51	51	47	47	43
Seat Tube Length (BB Center to Top)	425	443	464	479	501	519	547
Seat Angle	75.0	74.5	74.0	73.8	73.5	73.2	72.8
Head Tube Angle	71.3	71.3	72.0	72.0	72.6	72.6	73.3
Head Tube Length	107	125	137	157	172	194	215
BB Drop	78	78	78	76	76	74	74
Chain Stay Length	415	415	415	415	415	417	420
Wheel Base	985	994	994	1006	1008	1024	1029
Front Center	582	591	591	603	604	615	620
Standover @ 29	699	719	739	754	775	793	820
BB Height @ 29	264	264	264	266	266	268	268
Trail @ 29	60.4	58.1	57.6	57.6	58	58	57.8

PROPRIETARY AND CONFIDENTIAL		NAME		DATE									
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		CHECKED											
		ENG APPR.											
		MFG APPR.											
		Q.A.											
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNLESS OTHERWISE SPECIFIED:				SIZE B				DWG. NO. 100-5006-xxx_SERVICE BOM		REV P4	
MATERIAL		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10											
FINISH													
DO NOT SCALE DRAWING													
		SCALE: 1:20				WEIGHT:		SHEET 3 OF 21					

SERVICE KIT 100-5005-015

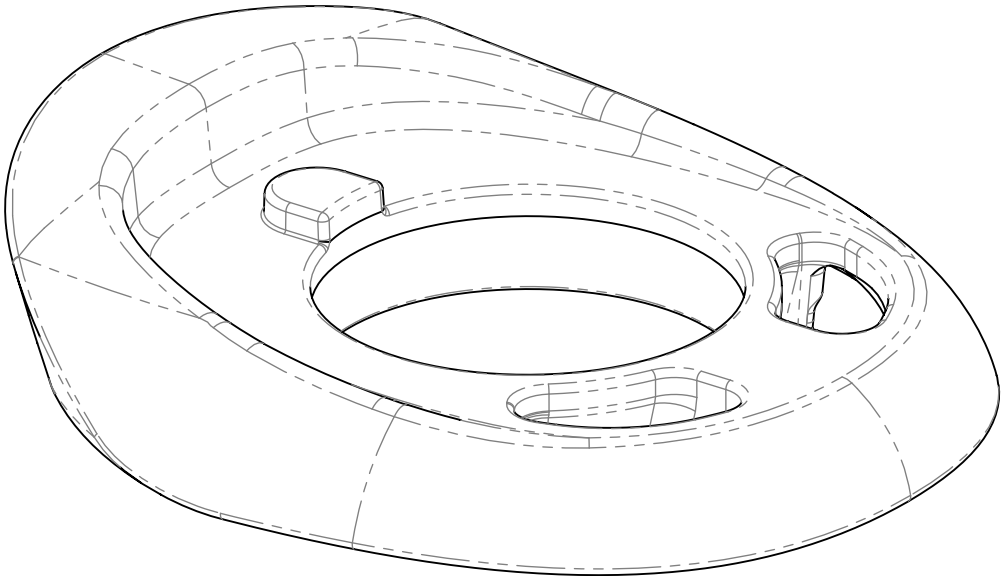


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5005-013	Token 52mm HS Bearing	2
2	100-5005-009	Token/ENVE Internal-Routing HS Compression Ring	1
3	-	Token Press-Fit Crown Race for 52mm Bearing	1
4	100-5005-010	Token Internal-Routing Headset Dust Seal	1
5	100-5005-008	HS INT Classic Bearing Cover Raw	1

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	CHECKED							
	ENG APPR.							
	MFG APPR.							
	Q.A.							
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10						SIZE B	DWG. NO. 100-5005-015	REV P2
SCALE: 3:2						WEIGHT:	SHEET 4 OF 21	

SERVICE PART 100-5006-010

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5006-010	HS INT Aero Top Bearing Cover Bone	1

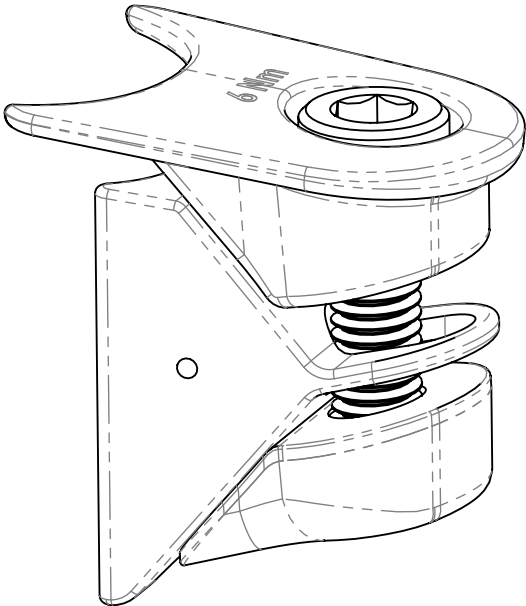


PROPRIETARY AND CONFIDENTIAL		NAME	DATE					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.		DRAWN S. NeperudS. Neperud	08/24/2022	DESCRIPTION: HS INT Aero Top Bearing Cover Bone				
		CHECKED						
		ENG APPR.						
		MFG APPR.						
		Q.A.						
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNLESS OTHERWISE SPECIFIED:			SIZE B	DWG. NO. 100-5006-010	REV P2	
MATERIAL SEE NOTES		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10						
FINISH SEE NOTES								
DO NOT SCALE DRAWING					SCALE: 2:1		WEIGHT:	SHEET 5 OF 21

SERVICE KIT 100-5003-901

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5003-010	Seatpost Wedge Clamp Top	1
2	100-5003-011	Seatpost Wedge Clamp Middle	1
3	100-5003-012	Seatpost Wedge Clamp Bottom	1
4	000-0050-049	M6x1.0 x 20mm SHCS w/ Integrate Washer, Stainless, Black	1

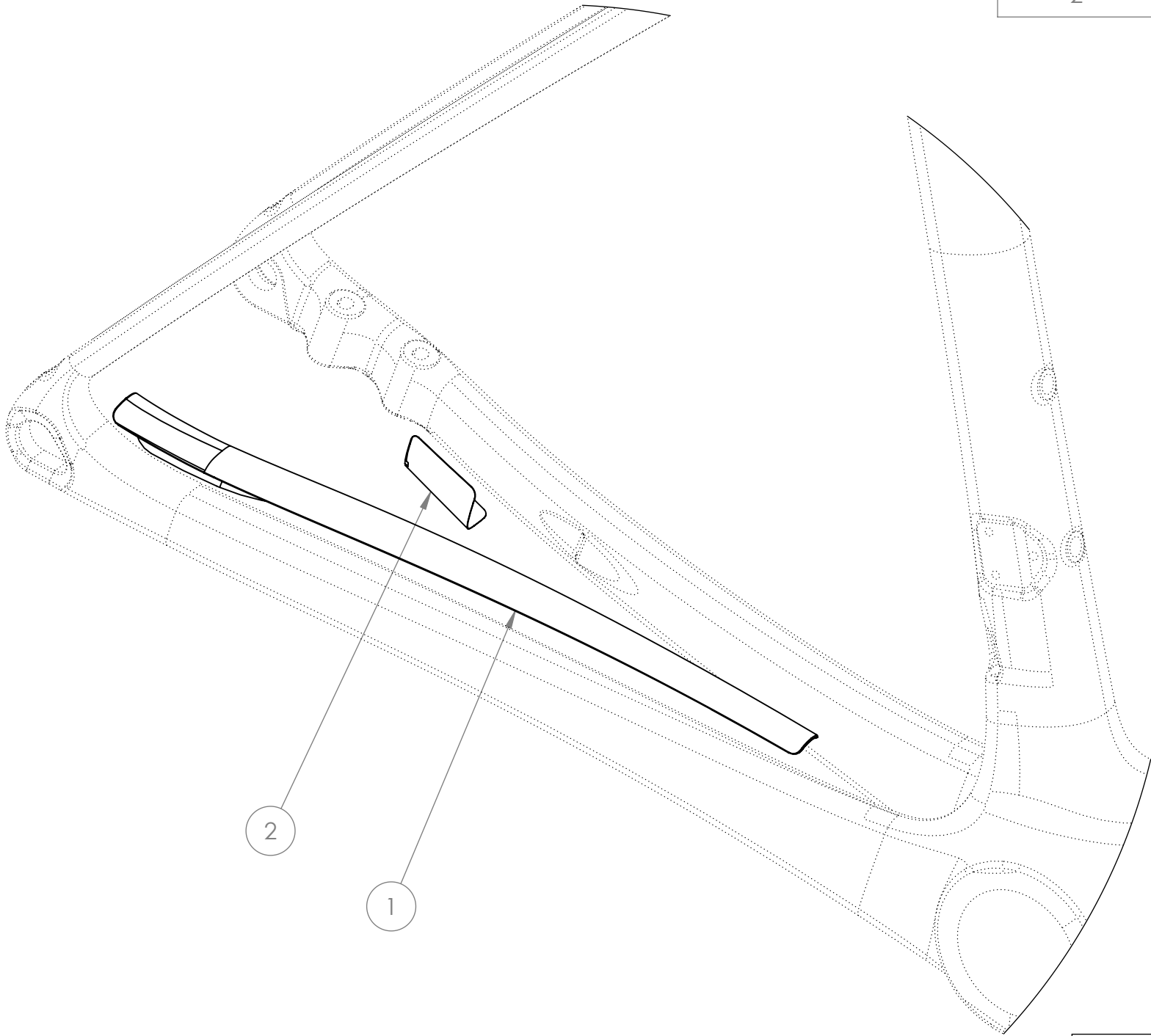
APPLY CARBON GRIP PASTE
TO SEATPOST CONTACT FACE



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.	DRAWN	S. Neperud	S. Neperud	08/24/2022		
	CHECKED			DESCRIPTION: Service Frame Aero Seatpost Clamp Kit		
	ENG APPR.					
	MFG APPR.					
	Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009	UNLESS OTHERWISE SPECIFIED:			SIZE DWG. NO. REV		
MATERIAL	DIMENSIONS ARE IN MILLIMETRES					
FINISH	TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10					
DO NOT SCALE DRAWING						
		SCALE: 2:1		WEIGHT:		SHEET 6 OF 21

SERVICE KIT 100-5003-904

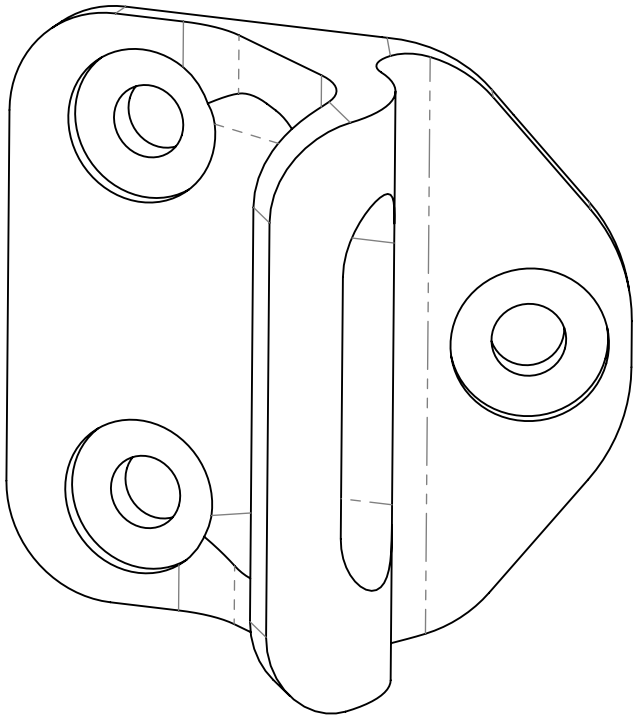
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5001-117	AR Frame CS Protector	1
2	100-5001-122	NDS Chainstay Protector Sticker	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
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		CHECKED				
		ENG APPR.				
		MFG APPR.				
		Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:				
FINISH		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10		SIZE B	DWG. NO. 100-5003-904	REV P2
DO NOT SCALE DRAWING				SCALE: 1:2	WEIGHT:	SHEET 7 OF 21

SERVICE PART 100-5003-014

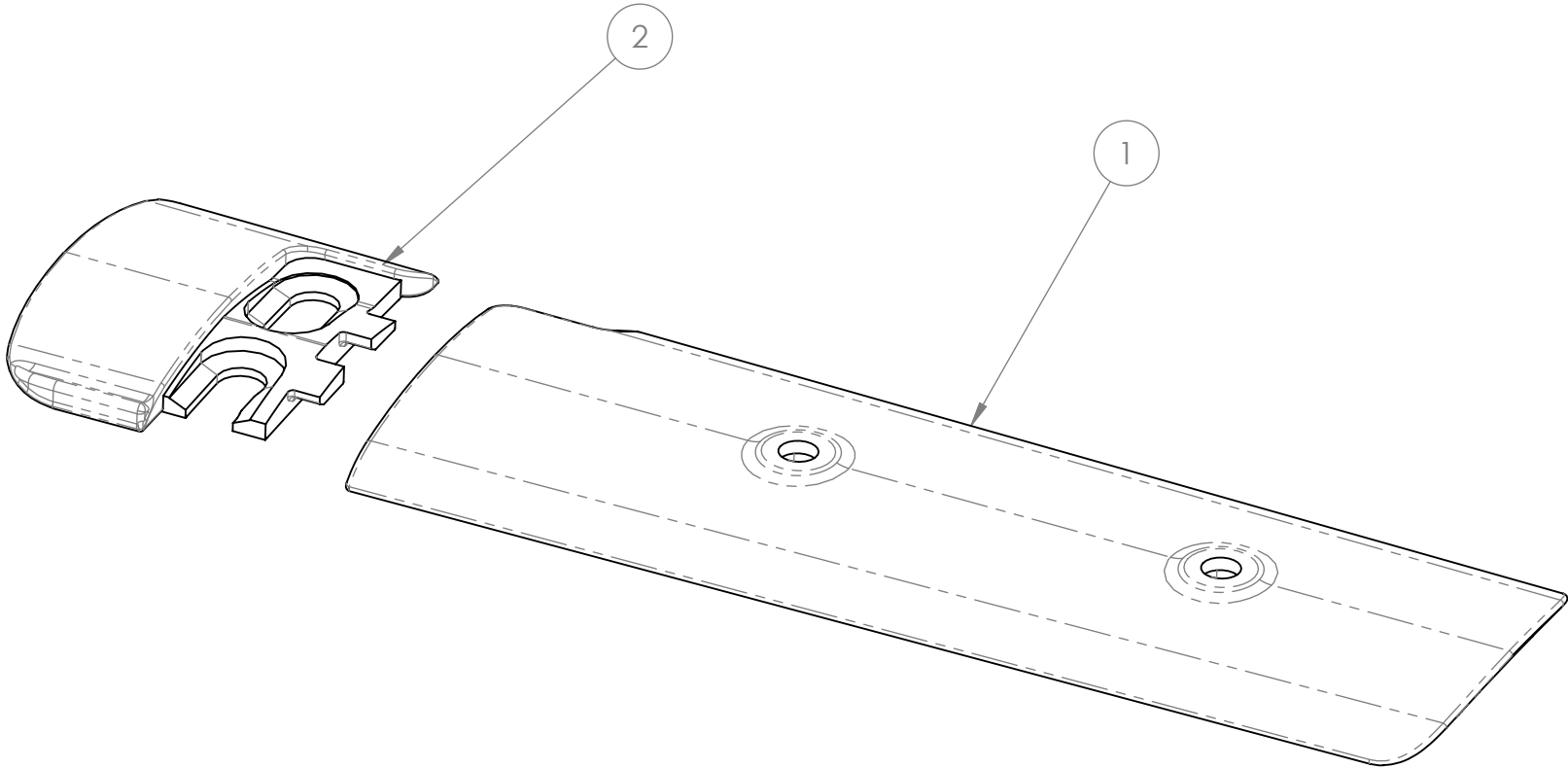
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5003-014	Road Frame Front Derailleur Tab	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE				
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		CHECKED					
		ENG APPR.					
		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNLESS OTHERWISE SPECIFIED:			SIZE B	DWG. NO. 100-5003-014	REV P3
MATERIAL 7075-T6		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10					
FINISH Anodized							
DO NOT SCALE DRAWING					SCALE: 3:1	WEIGHT:	SHEET 8 OF 21

SERVICE KIT 100-5006-901

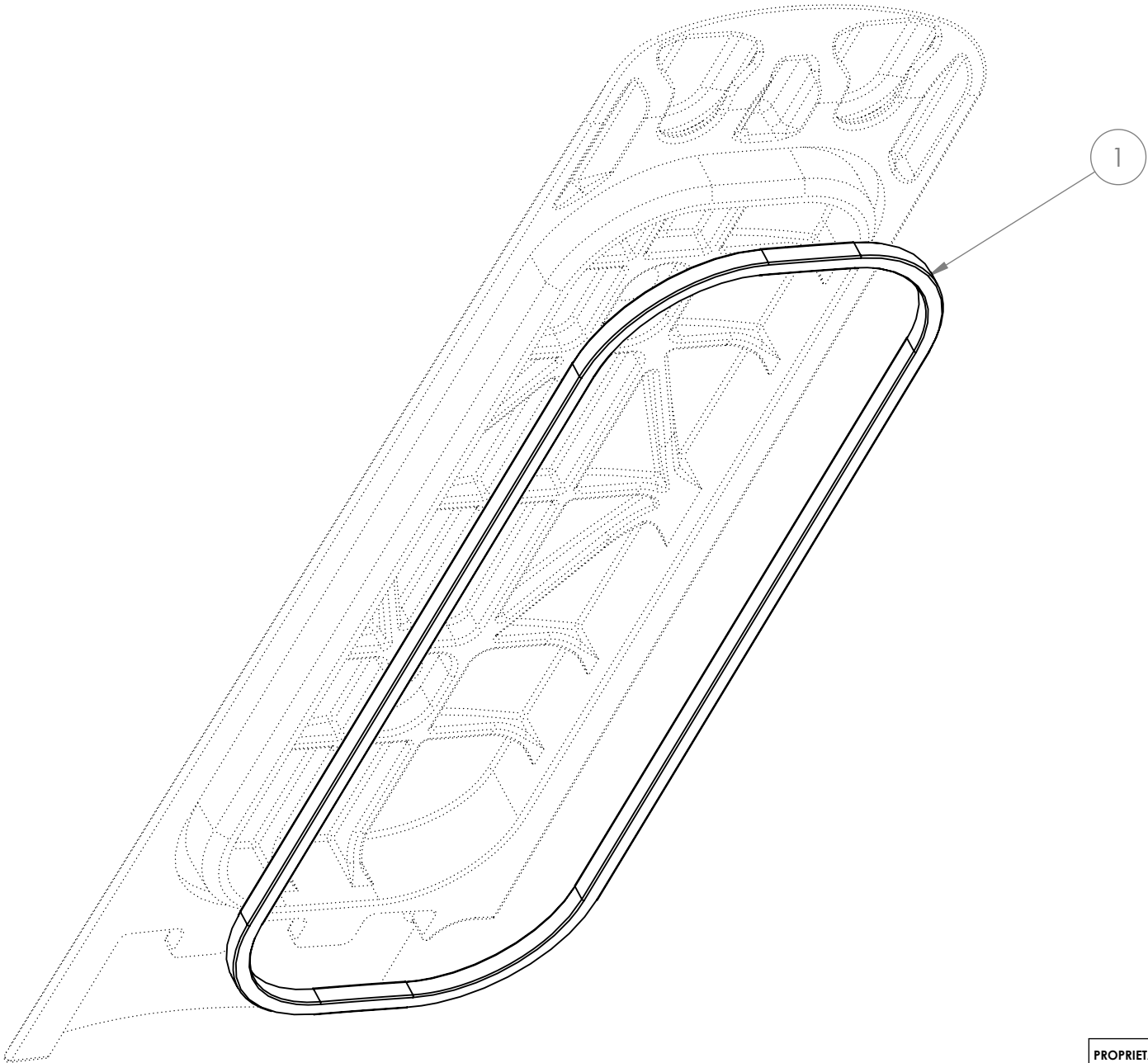
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5006-011	Cargo Bay Door (Fray Paint-Matched - Bone)	1
2	100-5006-012	Cargo Bay Slide Latch (Fray Paint-Matched - Bone)	1



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	DRAWN	S. Neperud	S. Neperud		
	CHECKED				
	ENG APPR.				
	MFG APPR.				
	Q.A.			UNLESS OTHERWISE SPECIFIED:	
	DIMENSIONS ARE IN MILLIMETRES			SIZE	DWG. NO.
	TOLERANCES:			B	100-5006-901
	ANGULAR: $\pm 1^\circ$			REV	
	UNSPECIFIED XX ± 0.5			P2	
	ONE PLACE DECIMAL XX.X ± 0.2			SCALE: 1:1	
	TWO PLACE DECIMAL XX.XX ± 0.10			WEIGHT:	
				SHEET 9 OF 21	

SERVICE PART 100-5004-017

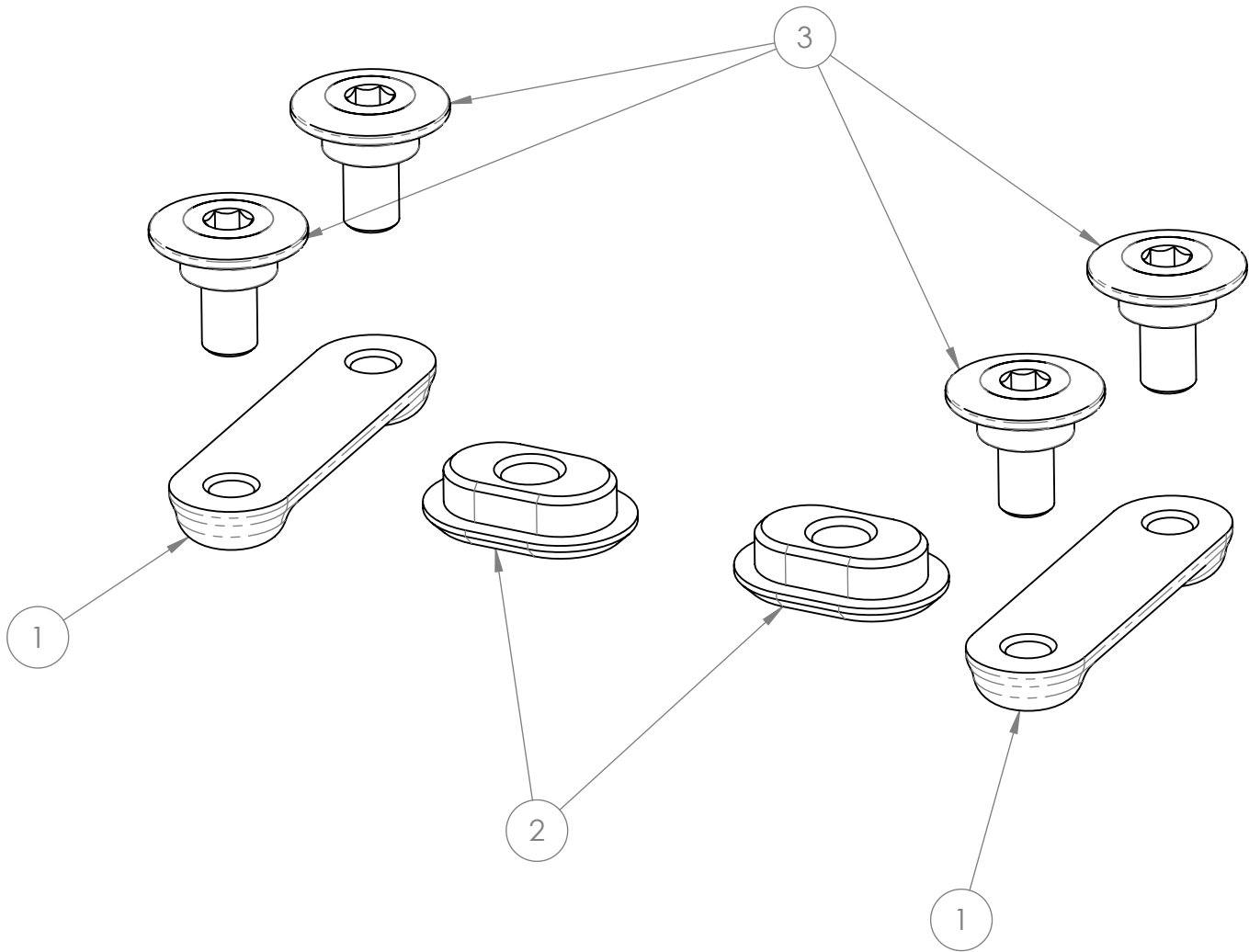
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-017	Cargo Bay Door Gasket	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
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		CHECKED				
		ENG APPR.				
		MFG APPR.				
		Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:				
		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10		SIZE B	DWG. NO. 100-5004-017	REV P2
FINISH						
DO NOT SCALE DRAWING				SCALE: 3:2		WEIGHT: SHEET 10 OF 21

SERVICE KIT 100-5004-904

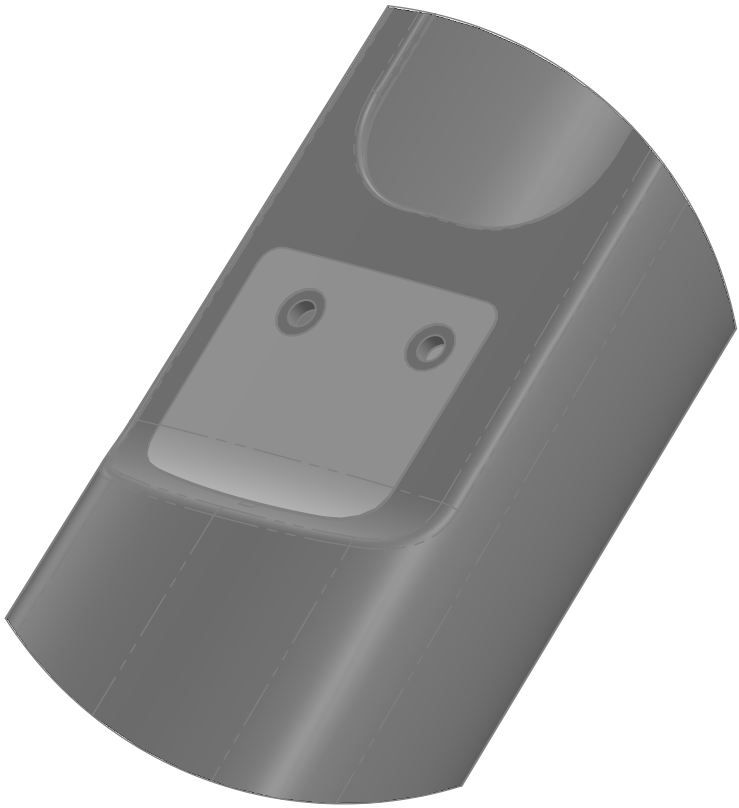
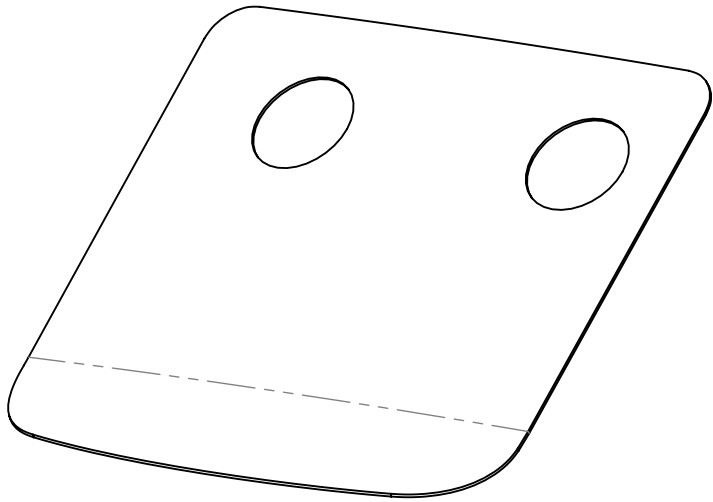
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-023	Cargo Bay Retention Screw Thread Plate	2
2	100-5004-018	Cargo Bay Bottle Screw Thread Chip	2
3	100-5004-016	Cargo Bay Door Retention Screw	4



PROPRIETARY AND CONFIDENTIAL		NAME	DATE				
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		CHECKED			DESCRIPTION: Service Frame Cargo Bay Hardware		
		ENG APPR.					
		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:					
FINISH		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10			SIZE B	DWG. NO. 100-5004-904	REV P2
					SCALE: 2:1	WEIGHT:	SHEET 11 OF 21
DO NOT SCALE DRAWING							

SERVICE PART 100-5004-032

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-032	Cargo Bay Latch Anti-Friction Sticker	1

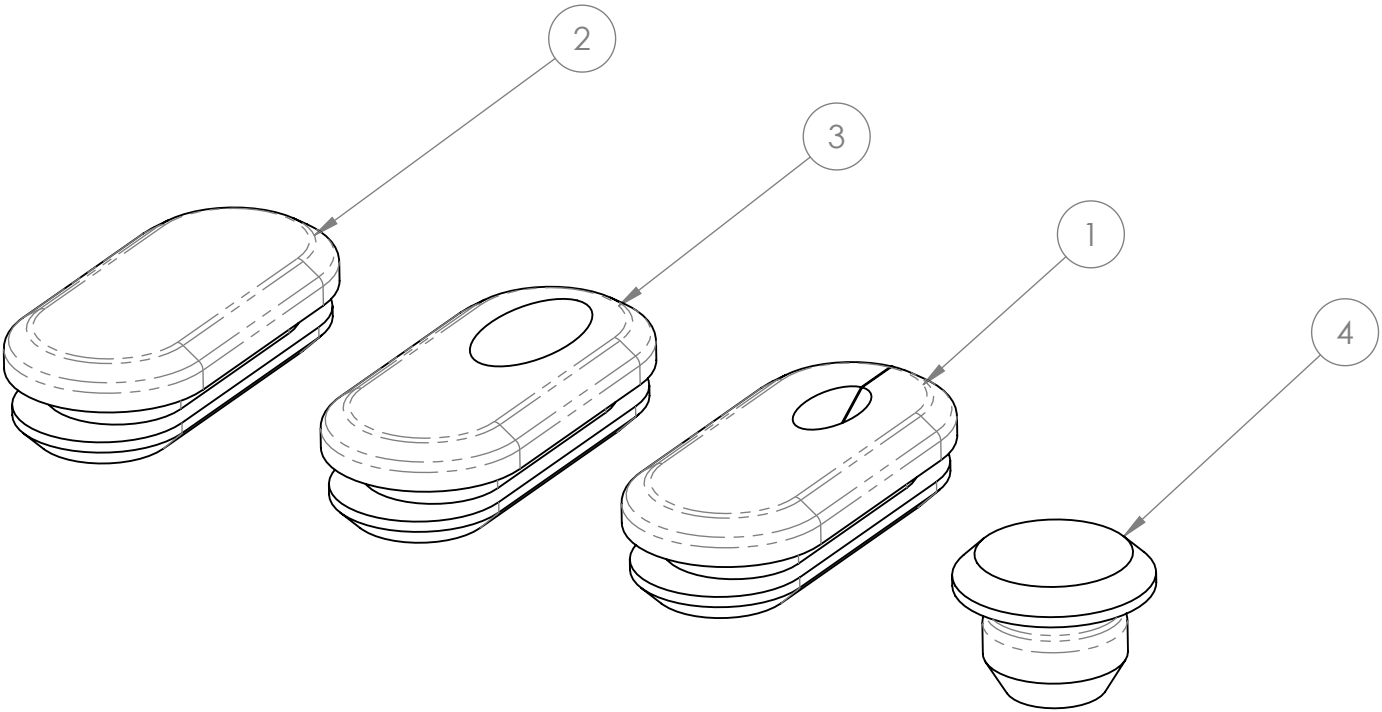


SHOWN AS INSTALLED. ALIGN HOLES IN
STICKER WITH SCREW HOLES ON FRAME.

PROPRIETARY AND CONFIDENTIAL		NAME	DATE				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.	DRAWN	S. Neperud	S. Neperud	08/24/2022			
	CHECKED			DESCRIPTION: Cargo Bay Latch Anti-Friction Sticker			
	ENG APPR.						
	MFG APPR.						
	Q.A.						
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009	UNLESS OTHERWISE SPECIFIED:			SIZE DWG. NO.			
MATERIAL	DIMENSIONS ARE IN MILLIMETRES					REV P3	
FINISH	TOLERANCES:			100-5004-032			
	ANGULAR: ±1°						
DO NOT SCALE DRAWING	UNSPECIFIED XX ±0.5			SCALE: 2:1			
	ONE PLACE DECIMAL XX.X ±0.2					WEIGHT:	
	TWO PLACE DECIMAL XX.XX ±0.10						

SERVICE KIT 100-5004-906

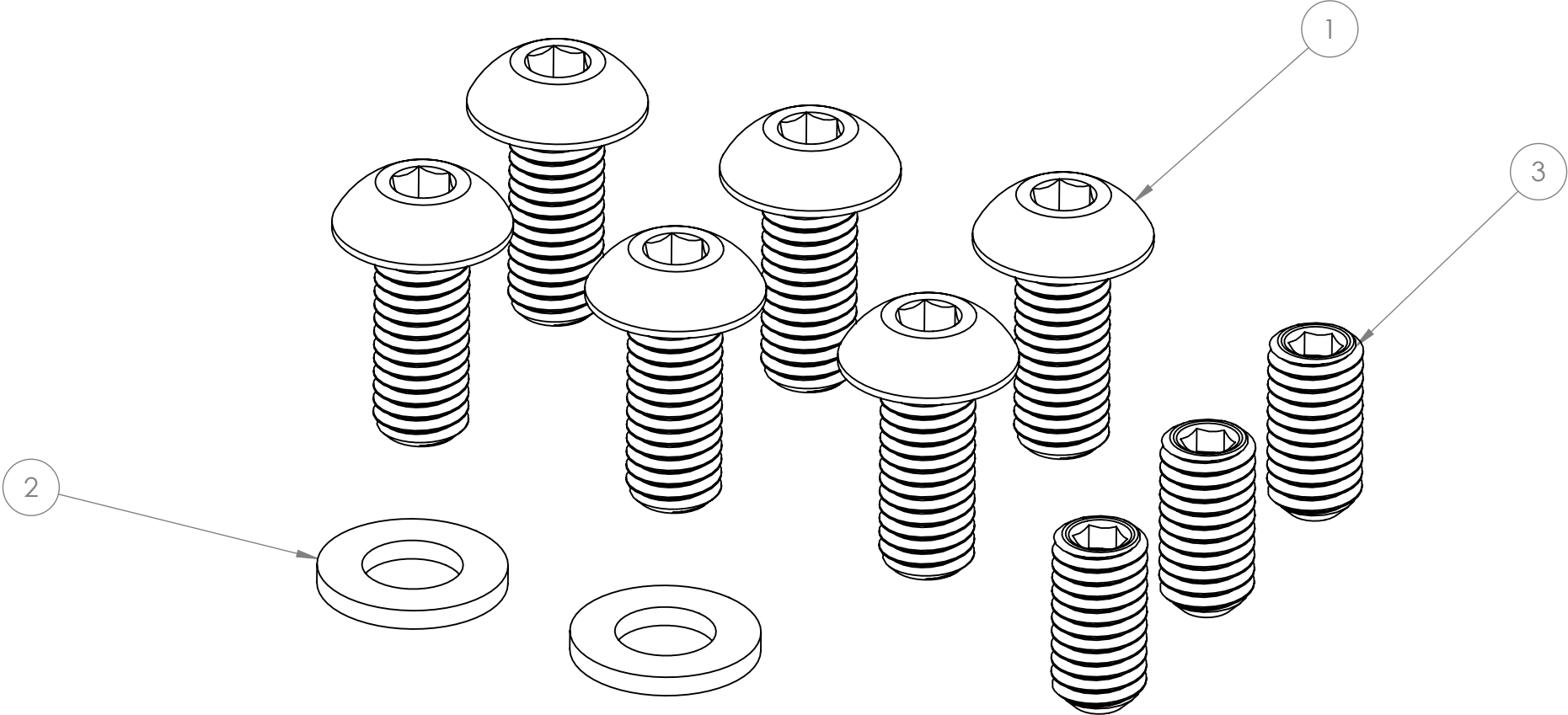
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-026	16x7 Cable Grommet - Di2 Wire	1
2	100-5004-025	16x7 Cable Grommet - Blank	1
3	100-5004-019	16x7 Cable Grommet - Shift Housing	1
4	000-0050-052	6mm Cable Routing Hole Plug	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.		DRAWN S. NeperudS. Neperud	08/24/2022	DESCRIPTION: Service Frame Grommet Kit A		
		CHECKED				
		ENG APPR.				
		MFG APPR.				
		Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:				
FINISH		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10		SIZE	DWG. NO.	REV
				B	100-5004-906	P2
				SCALE: 3:1		WEIGHT:
DO NOT SCALE DRAWING						

SERVICE KIT 000-0050-903

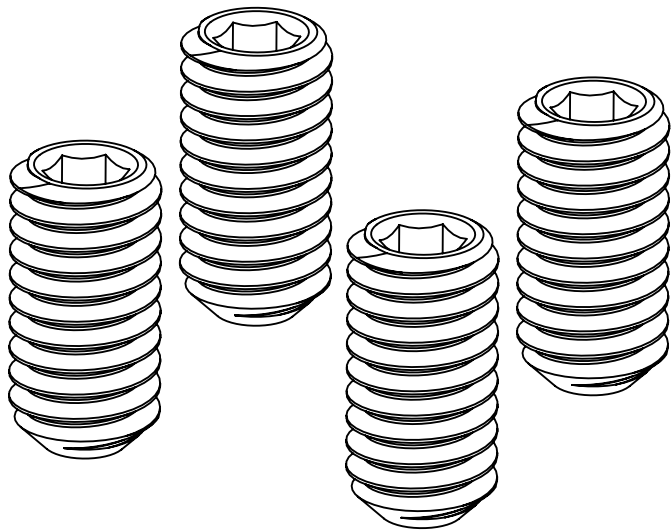
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	000-0050-003	M5 x 0.8 x 12mm Button Head Screw, Alloy, Black Ano	6
2	000-0050-009	M5 Flat Washer, SS, Black	2
3	000-0050-023	M5x0.8 x 10mm Cup-Point Set Screw, Chromoly, Black	3



PROPRIETARY AND CONFIDENTIAL		NAME	DATE		
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	CHECKED				
	ENG APPR.				
	MFG APPR.				
	Q.A.				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:		DESCRIPTION: Service M5 Accessory Bolt Kit	
FINISH		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10			
DO NOT SCALE DRAWING		SIZE B			
		DWG. NO. 000-0050-903			
		SCALE: 3:1		WEIGHT:	REV P2
					SHEET 14 OF 21

SERVICE KIT 000-0050-946

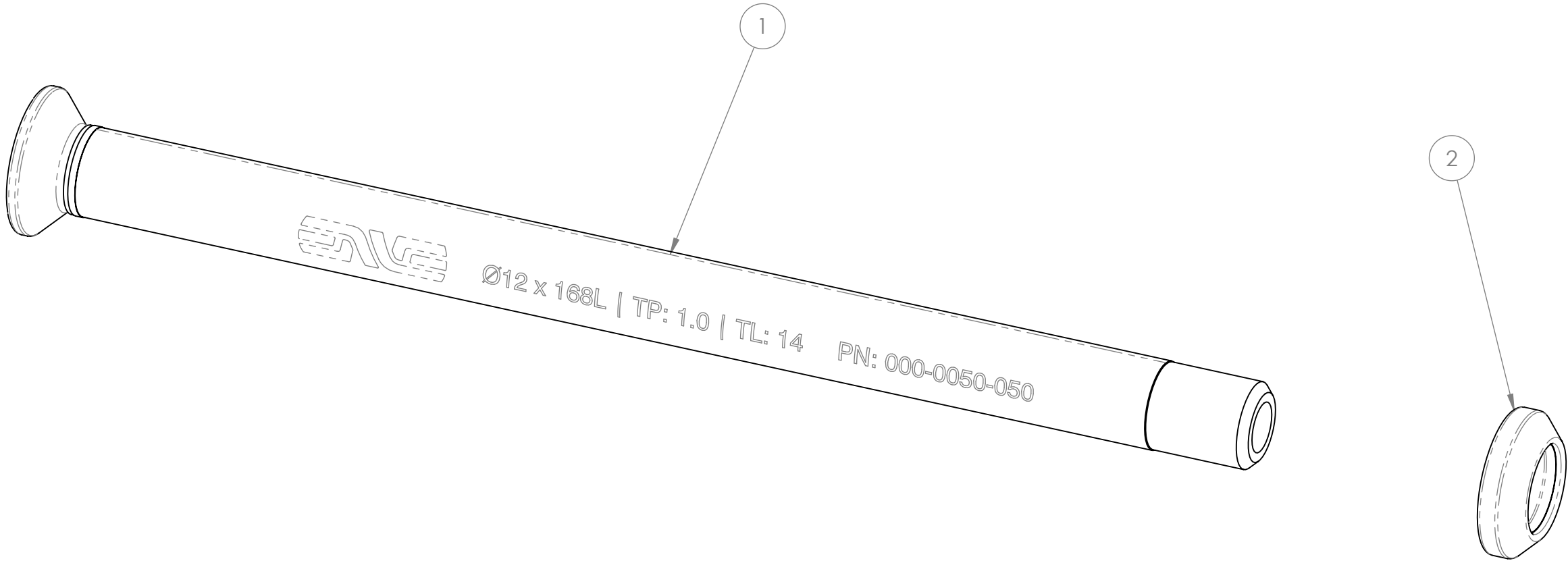
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	000-0050-046	M4x0.7 x 8mm Set Screw w/ Threadlock, Cup Point, Stainless, Black	4



PROPRIETARY AND CONFIDENTIAL				NAME	DATE				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.		DRAWN		S. Neperud	S. Neperud	08/24/2022			
		CHECKED					DESCRIPTION: Service Frame M4 Fender Mount Screw Kit		
		ENG APPR.							
		MFG APPR.							
		Q.A.							
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNLESS OTHERWISE SPECIFIED:				SIZE DWG. NO. REV			
MATERIAL		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10							
FINISH						000-0050-946			
DO NOT SCALE DRAWING						P2			
		SCALE: 5:1		WEIGHT:		SHEET 15 OF 21			

SERVICE KIT 000-0050-950

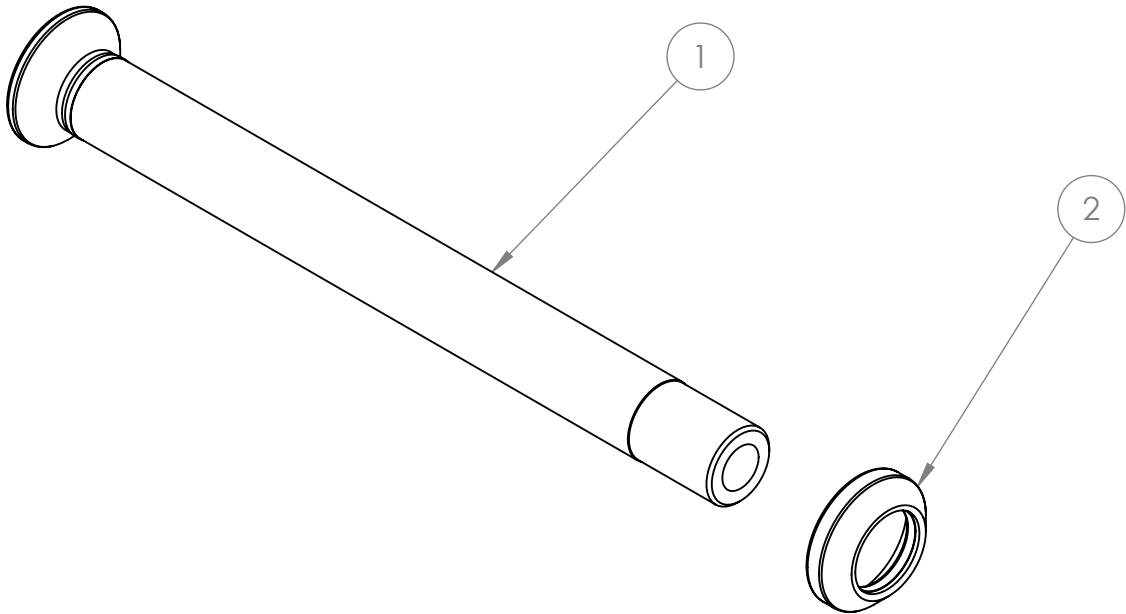
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	000-0050-050	Enve 12x142 Tapered Thru Axle for SRAM UDH	1
2	200-2009-006	Tapered 12mm Thru-Axle Washer	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
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	CHECKED					
	ENG APPR.					
	MFG APPR.					
	Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009	UNLESS OTHERWISE SPECIFIED:					
MATERIAL	DIMENSIONS ARE IN MILLIMETRES			SIZE	DWG. NO.	REV
	TOLERANCES:			B	000-0050-950	P2
	ANGULAR: ±1°					
FINISH	UNSPECIFIED XX ±0.5					
	ONE PLACE DECIMAL XX.X ±0.2					
DO NOT SCALE DRAWING	TWO PLACE DECIMAL XX.XX ±0.10			SCALE: 3:2	WEIGHT:	SHEET 16 OF 21

SERVICE KIT 200-2009-008

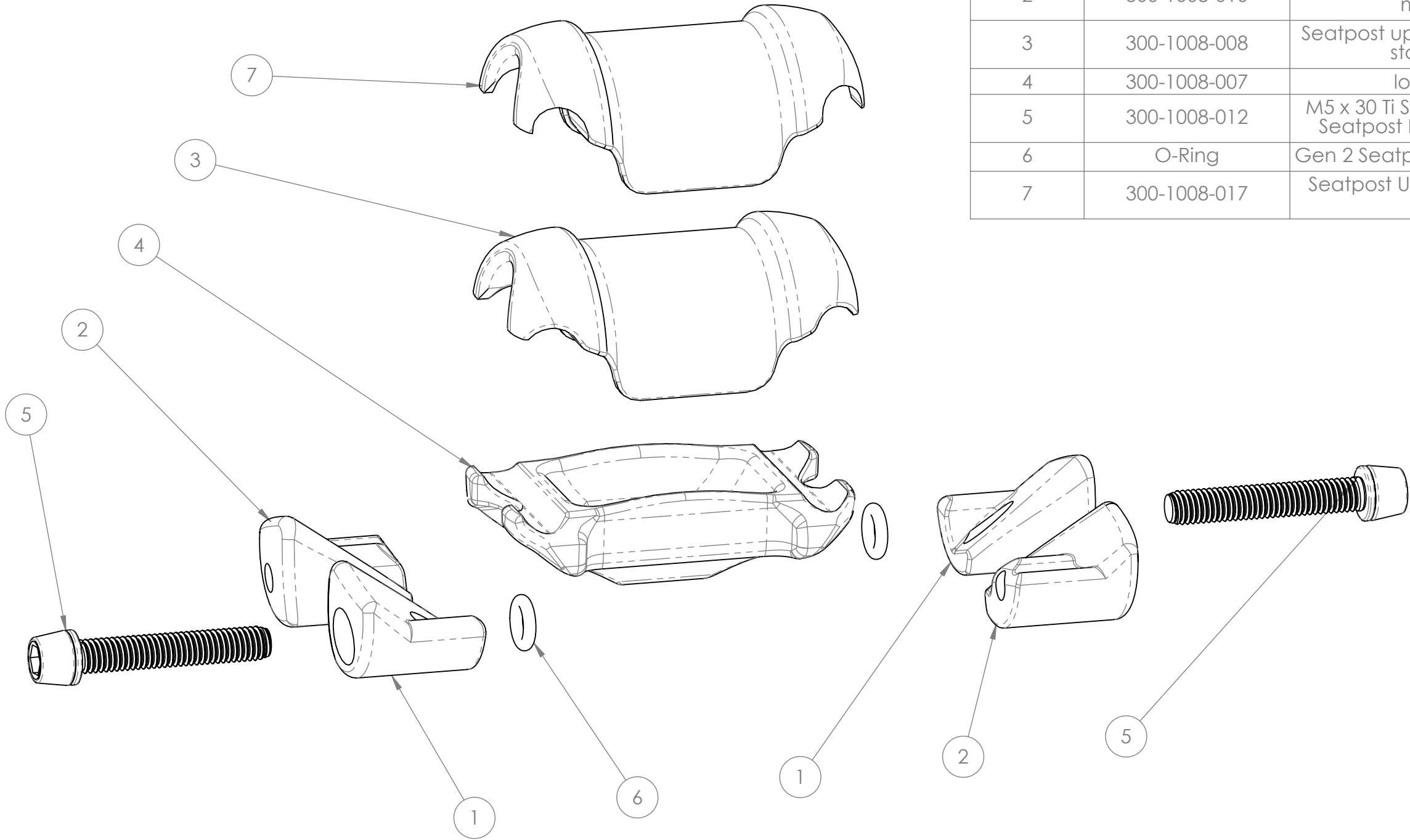
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	200-2009-005	Tapered Thru-Axle for Road/Gravel Forks	1
2	200-2009-006	Tapered 12mm Thru-Axle Washer	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ENVE COMPOSITES INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF ENVE COMPOSITES INC. IS PROHIBITED.	DRAWN	S. Neperud	S. Neperud	08/24/2022		
	CHECKED			DESCRIPTION: Tapered Thru-Axle 12x100 Assembly		
	ENG APPR.					
	MFG APPR.					
	Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL	UNLESS OTHERWISE SPECIFIED:					
FINISH	DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10			SIZE	DWG. NO.	REV
				B	200-2009-008	P2
				SCALE: 1:1	WEIGHT:	SHEET 17 OF 21
				DO NOT SCALE DRAWING		

SERVICE KIT 300-1008-016

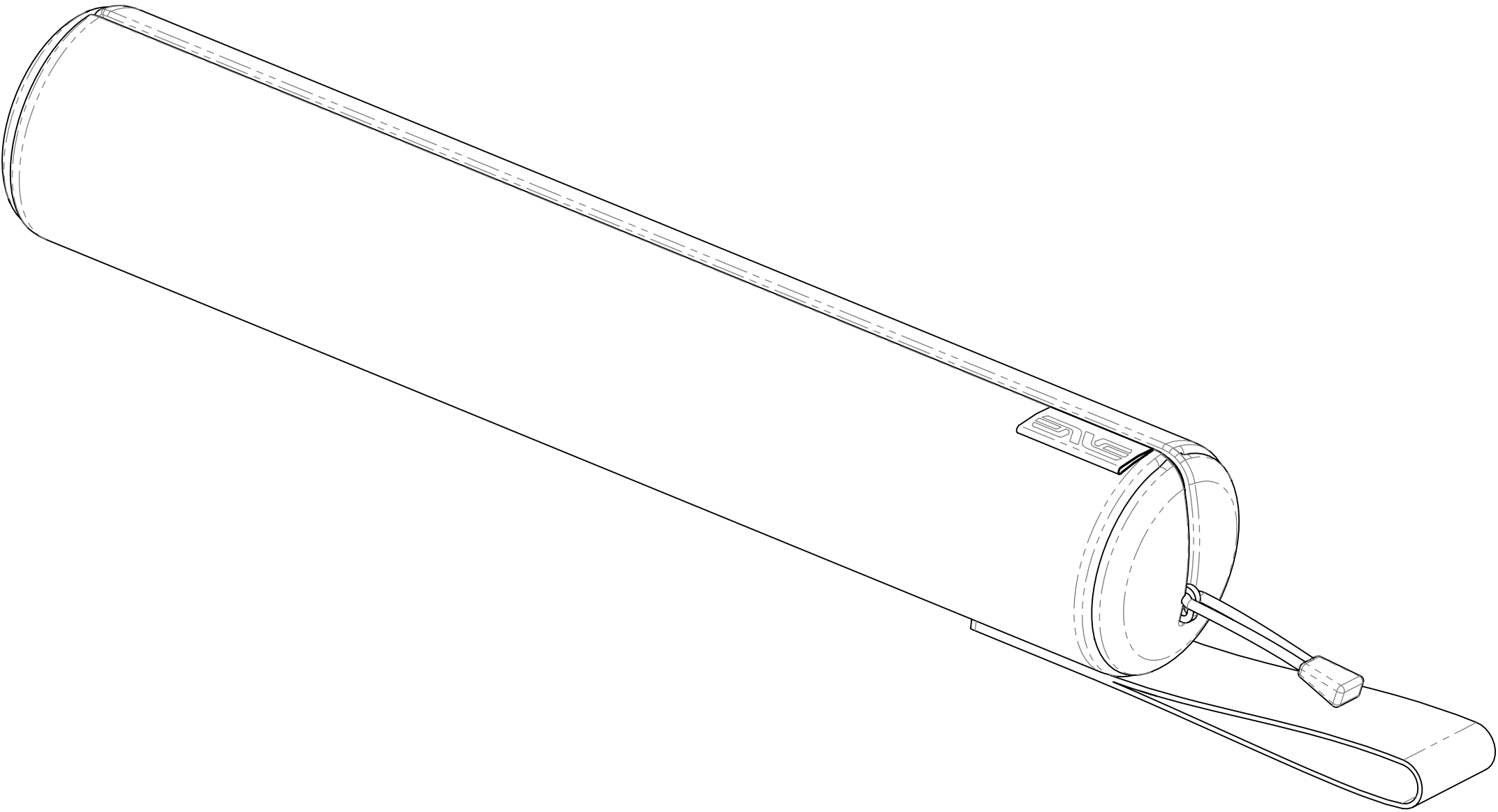
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	300-1008-011	Seatpost wedge, Gen2 Seatpost, m5 counterbore	2
2	300-1008-010	Seatpost wedge, Gen2 Seatpost, m5 threads	2
3	300-1008-008	Seatpost upper, Gen2 Seatpost, standard rails	1
4	300-1008-007	lower cradle	1
5	300-1008-012	M5 x 30 Ti SHCS w/ Washer - For Seatpost Hardware Kit ONLY	2
6	O-Ring	Gen 2 Seatpost Hardware O-Ring	2
7	300-1008-017	Seatpost Upper, Gen2, 7x9mm Rails	1



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	DRAWN	S. Neperud	S. Neperud			
	CHECKED					
	ENG APPR.					
	MFG APPR.			UNLESS OTHERWISE SPECIFIED:		
	Q.A.					
DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: $\pm 1^\circ$ UNSPECIFIED XX ± 0.5 ONE PLACE DECIMAL XX.X ± 0.2 TWO PLACE DECIMAL XX.XX ± 0.10				SIZE B	DWG. NO. 300-1008-016	REV P2
				SCALE: 3:2	WEIGHT:	SHEET 18 OF 21

SERVICE PART 100-5004-027

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-027	Cargo Bay Storage Bag	1



PROPRIETARY AND CONFIDENTIAL		NAME	DATE		
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	CHECKED			DESCRIPTION: Cargo Bay Storage Bag	
	ENG APPR.				
	MFG APPR.				
Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009		UNLESS OTHERWISE SPECIFIED:			
MATERIAL		DIMENSIONS ARE IN MILLIMETRES		SIZE	DWG. NO.
		TOLERANCES:		B	100-5004-027
		ANGULAR: ±1°			
FINISH		UNSPECIFIED XX ±0.5		P2	
		ONE PLACE DECIMAL XX.X ±0.2			
DO NOT SCALE DRAWING		TWO PLACE DECIMAL XX.XX ±0.10		SCALE: 1:1	WEIGHT:
				SHEET 19 OF 21	

SERVICE PART 100-5004-028

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	100-5004-028	Cable Management Strap	1

D

C

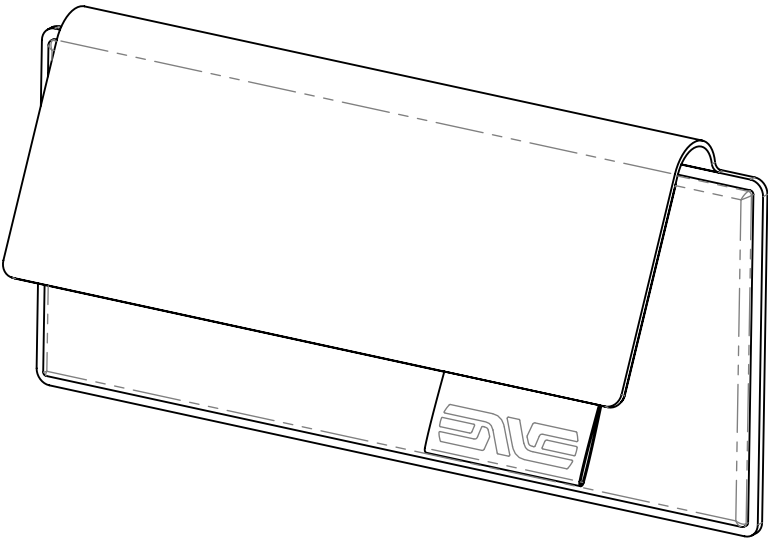
B

A

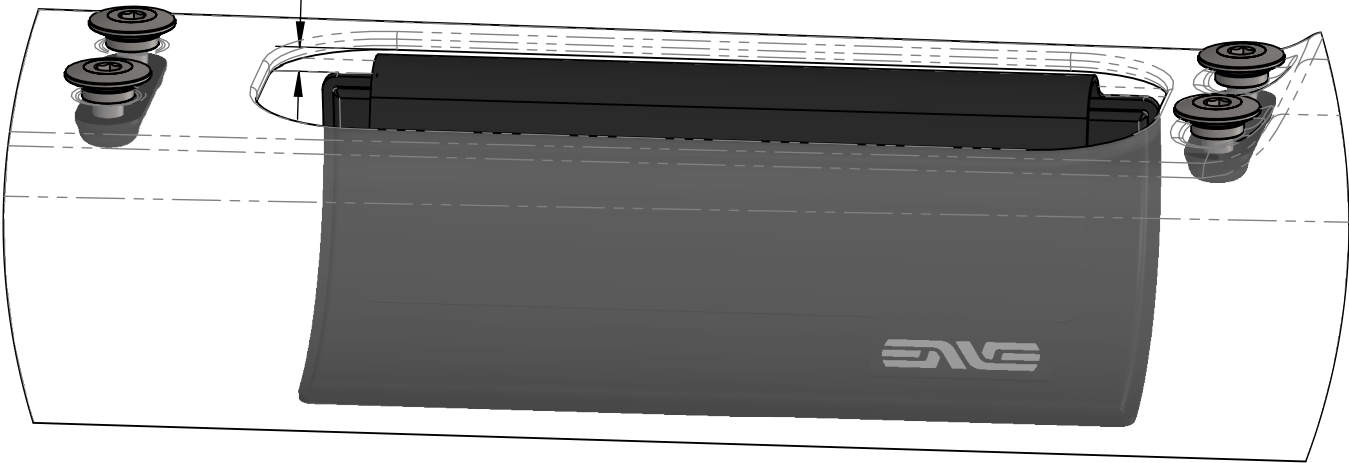
CENTER STRAP IN OPENING,
PLACE ON NON-DRIVE (LEFT) SIDE

NON-DRIVE SIDE

DRIVE SIDE



5-8mm Gap



D

C

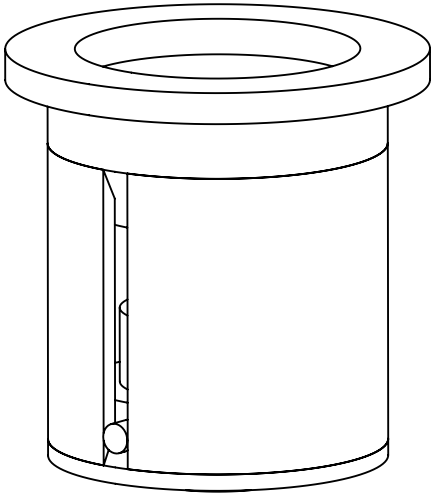
B

A

PROPRIETARY AND CONFIDENTIAL		NAME		DATE							
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		CHECKED									
		ENG APPR.									
		MFG APPR.									
Q.A.											
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:									
FINISH		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10				SIZE B		DWG. NO. 100-5004-028		REV P2	
						SCALE: 1:1		WEIGHT:		SHEET 20 OF 2	
DO NOT SCALE DRAWING											

SERVICE KIT 200-0000-032

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	200-0000-032	Compression Plug Assembly W/O Top Cap	1



PROPRIETARY AND CONFIDENTIAL			NAME	DATE			
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		CHECKED			DESCRIPTION: Compression Plug Assembly W/O Top Cap		
		ENG APPR.					
		MFG APPR.					
		Q.A.					
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009 MATERIAL		UNLESS OTHERWISE SPECIFIED:					
		DIMENSIONS ARE IN MILLIMETRES TOLERANCES: ANGULAR: ±1° UNSPECIFIED XX ±0.5 ONE PLACE DECIMAL XX.X ±0.2 TWO PLACE DECIMAL XX.XX ±0.10			SIZE	DWG. NO.	REV
FINISH					B	200-0000-032	P3
DO NOT SCALE DRAWING					SCALE: 2:1	WEIGHT:	SHEET 21 OF 21