

ENVE® Composites LLC Ogden, UT 84404, USA

## **ENVE® MOUNTAIN STEM**

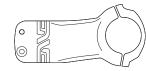
Parts:

1. ENVE Carbon Fiber Mountain Stem

2. 6x: 16mm Bolts

3. 6x: Washer

4. ENVE Face Plate

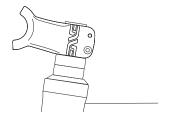


NOTE: All bolts must be installed with washers. Use of a torque wrench is required.

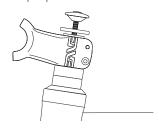
## Stem Installation

Step 1: Install the stem by placing the stem onto steerer tube above the desried amount of headset spacers.

NOTE: ENVE requires a minimum of one headset spacer above and below the stem.



Step 2: Install headset preload cap and adjust to the recommended torque specification.

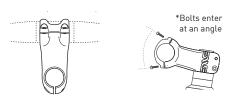


Step 3: Align stem with the wheel and fork. Once the stem is aligned, tighten bolts in half turn increments until the max 5.5 Nm torque specification is reached.

## Handle Bar Installation

Step 4: Install the handle bar by centering the bar to the stem and rotate to the desired position.

Step 5: Install face plate over the handle bar by tightening bolts in the face plate until the stem holds the bar in desired position.



NOTE: Evenly tighten top and bottom bolts in the face plate until the small gap in between the stem and face plate are even widths.

Step 6: Once the handle bar and stem are properly aligned, tighten bolts in the stem in half turn increments until the maximum 5.5 Nm is reached.



## **ENVE® Mountain Stem Instructions**

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